



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-511
Job Sheet 171488



Part No: D350-607-511

Job Qty: 3 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 05 2018 WJ
140	Packaging	3 pcs	2/9/18	2/9/18	0.00	0.00	Packaging1-3		SMB
150	QC	3 pcs	2/9/18	2/9/18	0.00	0.00	QC4		SMB
155	DC	3 pcs	2/9/18	2/9/18	0.00	0.00	DC		SMB
160	Packaging	3 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-1		SMB
170	QC21-FG	3 Ea	2/9/18	2/9/18	0.00	0.00	QC21		DAS 21 FEB 16 2018 9:50 JLP

Part Op 155 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	60 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	12 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	6 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	24 Ea (8 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	6 Ea (2 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	3 Ea (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	3 Ea (1 ea)	90-Start up Operation	
D3984-030	Rubber Extrusion, Crosstube (\$ Per Foot)	6 Ea (2 ea) 6x	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	3 Ea (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	3 Ea (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	6 Ea (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	6 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	72 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	6 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	120 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	12 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	3 Ea (1 ea)	90-Start up Operation	
D4713-1	Spacer	3 Ea (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	3 Ea (1 ea)	90-Start up Operation	

DART
AEROSPACE
S039146

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



AS350/AS355 Quick Release Basket/Long Cargo Tube
Mounting Provisions, Fits LH/RH

PART NO: D350-607-511

Original Serial #: S039146

Revision:

Operation:

Change No:

Start up Operation 02/05/18

Job No: 171488

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	60	688	0
	AN4-42A	12	77	0
	AN6-13A	6	37	0
	D3501-1	24	208	0
	D3910-3	6	59	0
	D3910-5	3	25	0
	D3910-7	3	39	0
	D3984 - 030	6	50	0
	D4085-3	3	6	0
	D4148-041	3	6	0
	D4149-041	3	4	0
	D4713-1	3	10	0
	D4775-041	6	12	0
	D4776-3	6	6	0
	MS21042L4	72	2,249	0
	MS21042L6	6	440	0
	MS3367-5-0	3	32	0
	NAS1149F0432P	120	1,768	0
	NAS1149F0663P	12	88	0

Part Specifications

Specifications could not be found.



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Master Unit 000492

Containers on Master Unit 000492				
Serial No	Part No	Customer Part No	Status	Quantity
S038967	AN4-14A		Allocated	60
S038966	AN4-42A		Allocated	12
S038963	AN6-13A		Allocated	6
S038958	D3501-1		Allocated	24
S038955	D3910-3		Allocated	6
S038953	D3910-5		Allocated	3
S038934	D3910-7		Allocated	3
S038947	D3984-030	D3984-030	Allocated	24
S039143	D4085-3	D4085-3	Allocated	3
S017481	D4148-041		Allocated	1
S035662	D4148-041		Allocated	2
S038914	D4713-1	D4713-1	Allocated	3
S038909	MS21042L4	MS21042L4	Allocated	72
S038904	MS21042L6		Allocated	6
S038901	MS3367-5-0		Allocated	3
S038899	NAS1149F0432P		Allocated	120
S038894	NAS1149F0663P		Allocated	12

04776-3 x 6 S042306
 4775-04 x 6 S042560
 4149-041 x 2 S030658 x 1
 S042304 x 2

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: E

Date: 16.11.25